

Welding Certificate

SLVHa-EN1090-3.00481.2017.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

Manufacturer

INGGERSON AG

**Mackenstedter Straße 12
27755 Delmenhorst
GERMANY**

Technical specification

EN 1090-3:2019

Execution class(es)

EXC2 according to EN 1090-3

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

131, 141

Material Group

22, 23
according to CEN ISO/TR 15608 and EN 1090-3, table 1 and 2

Responsible Welding Coordinator
(Title, Surname, Name, Qualification, Date of birth)

Björn Vultee, IWS

born on: 25.03.1976

Substitute
(Title, Surname, Name, Qualification, Date of birth)

Michael Aberle, IWS
Stephan Remensperger, IWE

born on: 11.05.1974
born on: 01.06.1965

Confirmation

Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.

Validity start

16.09.2020

Period of validity

15.09.2023


Remarks

see reverse

Place and date of issue

Hannover, 15.09.2020
Appel/MB




Dipl.-Ing. Schnoy
Head of test body

Certificate number: SLVHa-EN1090-3.00481.2017.004

Remarks:

Special processes:
Cutting to size / Initial processing
Assembly (building site)

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File