

Welding Certificate



No.: MZ.1090-2.3041-04

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the Certificate No.: 2374-CPR-3041 in the field of CPR

Manufacturer:

INGGERSON GmbH
Mackenstedter Straße 12
D - 27755 Delmenhorst

Essential manufacturing facility(ies)

INGGERSON GmbH
Mackenstedter Straße 12
D - 27755 Delmenhorst

Technical specification:

EN 1090-2:2018+A1:2024

Execution class(es):

Up to EXC2

Welding Process(es):

(Reference no. acc. to DIN EN ISO 4063)

135 - MAG welding with solid wire electrode
141 - TIG welding with solid filler material

Parent Material:

(Grade, Standard)

Structural steels <= S275 according to EN 1090-2, Tables 2 and 3
Stainless steels with a 0.2% yield strength up to 275 N/mm² according to EN 1090-2, Table 4

Responsible Welding Coordinator

(Surname, Name, Date of birth, Qualification)

Björn Vultee, 25.03.1976, IWS

Substitute:

(Surname, Name, Date of birth, Qualification)

Michael Aberle, 11.05.1974, IWS

Supporter:

(Surname, Name, Date of birth)

not named

Confirmation:

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity:

(First issue date)

04.07.2017

Next surveillance date:

04.07.2029

Period of validity:

This certificate remains valid until **04.01.2030**, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks:

none

Place and issue date:

Essen, 24.08.2026

Dipl.-Ing. Just, Clemens
Certification body Metall-Zert GmbH (NB 2374)

