

Welding Certificate

No.: MZ.1090-3.3042-04

In compliance with EN 1090-1, table B.1, the following has been stated:
This welding certificate is valid in connection with the Certificate No.: 2374-CPR-3042 in the field of CPR

Manufacturer: INGERSON GmbH
Mackenstedter Straße 12
D – 27755 Delmenhorst

Essential manufacturing facility(ies): INGERSON GmbH
Mackenstedter Straße 12
D – 27755 Delmenhorst

Technical specification: EN 1090-3:2019

Execution class(es): EXC2

Welding Process(es): 131 - MIG welding with solid wire electrode
(Reference no. acc. to DIN EN ISO 4063) 141 - TIG welding with solid filler material

Parent Material: Group 22 wrought aluminum alloys according to EN 1090-3,
(Grade, Standard) Tables 2 and 3

Responsible Welding Coordinator: Björn Vultee, 25.03.1976, IWS
(Surname, Name, Date of birth, Qualification)

Substitute: Michael Aberle, 11.05.1974, IWS
(Surname, Name, Date of birth, Qualification)

Supporter: not named
(Surname, Name, Date of birth)

Confirmation: All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

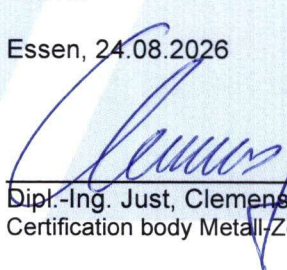
Begin of validity: 04.07.2017
(First issue date)

Next surveillance date: 04.07.2029

Period of validity: This certificate remains valid until **04.01.2030**, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks: Welding processes in execution classes EXC2 and EXC3 may only be performed within the scope of the qualifications obtained in accordance with EN ISO 15614-2 or EN ISO 15613.

Place and issue date: Essen, 24.08.2026


Dipl.-Ing. Just, Clemens
Certification body Metall-Zert GmbH (NB 2374)

